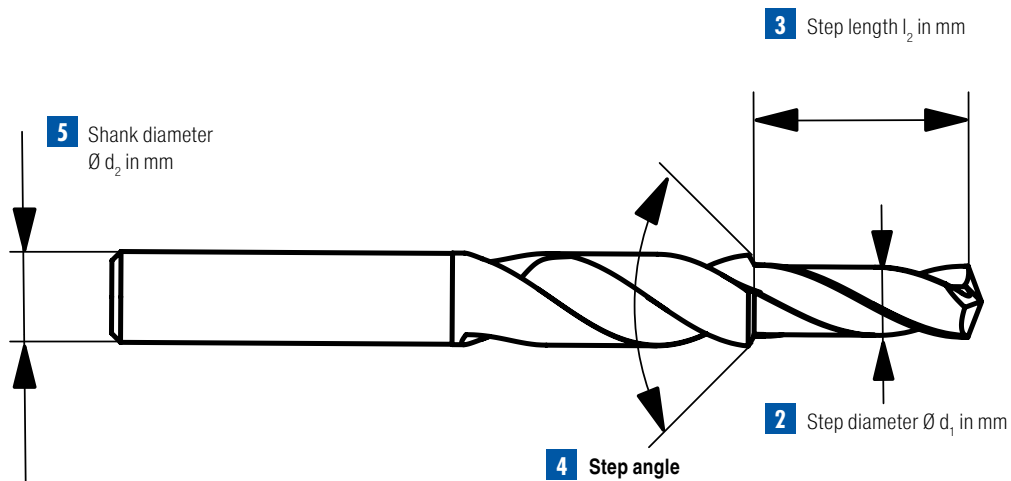


# Configurable solid carbide step drills from WNT



## 1 Article no.

3xD, without through coolant, UNI  
10 991 xxxx

3xD, without through coolant, VA  
10 992 xxxx

3xD, with through coolant, UNI  
10 993 xxxx

3xD, with through coolant, VA  
10 994 xxxx

5xD, without through coolant, UNI  
10 995 xxxx

5xD, without through coolant, VA  
10 996 xxxx

5xD, with through coolant, UNI  
10 997 xxxx

5xD, with through coolant, VA  
10 998 xxxx

## 2 Step diameter $\varnothing d_1$ in mm

..... mm  
→ see product table

## 5 Shank diameter $\varnothing d_2$ in mm

..... mm  
→ see product table

## 3 Step length $l_2$ in mm

..... mm  
→ see product table

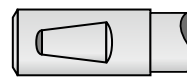
## 6 Shank Type



Plain shank (DIN 6535 HA)



Weldon (DIN 6535 HB)



Whistle notch (DIN 6535 HE)

## 4 Step angle

..... ° 60°-120°

## 7 No. of pieces

..... Piece

Company	.....	Department	.....
Street	.....	Contact	.....
Post code / town	.....	Contact Tel. No.	.....
Customer No. (if known)	.....	Your reference	.....

