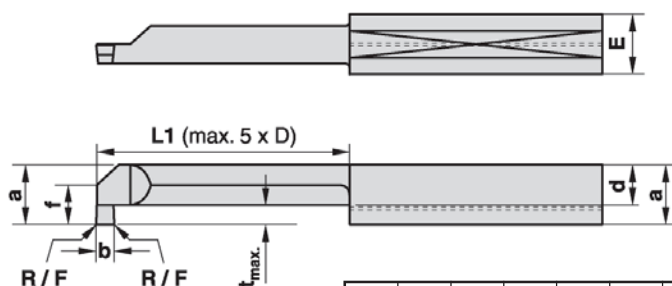


Copy master for ordering special sizes

ULTRA·MINI Cutting inserts for internal groove turning



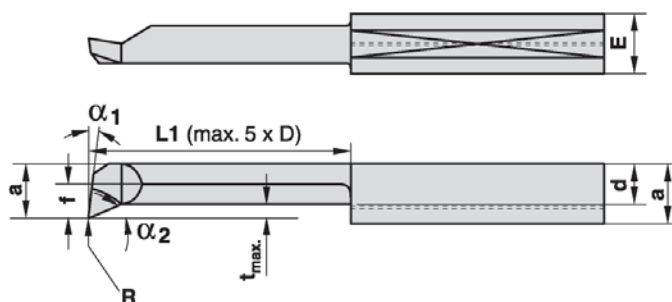
Orientation: right-hand
 left-hand

Order quantity (units)¹⁾

Radius R mm	Chamfer F mm	b mm	L1 mm	E mm	f mm	d mm	a mm	t _{max} mm	D _{min} mm	For clamp holder
				4	1,5	2,6	3,5	0,8	4,0	645.0016-D
				5	1,9	3,3	4,4	1,0	5,0	
				6	2,3	3,4	5,3	1,8	6,0	606.0016-D

1) In packs of 10 units. For groove widths which are narrower than the standard widths (Ø E = 4 mm; b_{standard} = 1,0 mm / Ø E = 5 mm and E = 6 mm; b_{standard} = 2,0 mm) different groove widths can also be supplied in smaller numbers. The total number of units must however amount to at least 10.

ULTRA·MINI Cutting inserts for internal turning & profiling of bores



Orientation: right-hand
 left-hand

Order quantity (units)¹⁾

α_1 ²⁾	α_2 ²⁾	L1 mm	E mm	f mm	d mm	a mm	t _{max} mm	D _{min} mm	For clamp holder
			4	0,6	2,3	2,6	0,2	3,0	645.0016-D
			4	1,5	3,0	3,5	0,3	4,0	
			5	1,9	3,8	4,4	0,5	5,0	606.0016-D
			6	2,3	4,5	5,3	0,5	6,0	

1) In packs of 10 units.
 2) α_1 - standard = 8° α_2 - standard = 20°

Address: Company _____
 Street _____
 Place / post code _____
 Customer no. (if known) _____ Your order no.: _____

Please fill in and fax to 0 800 073 2 074